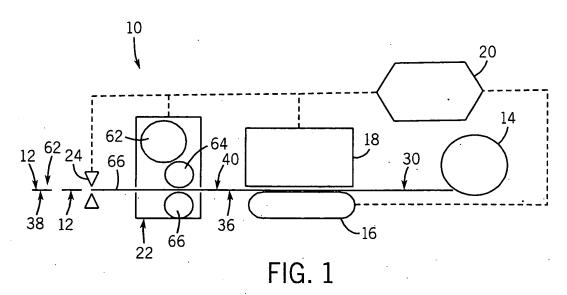
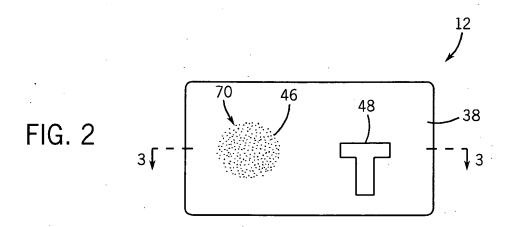
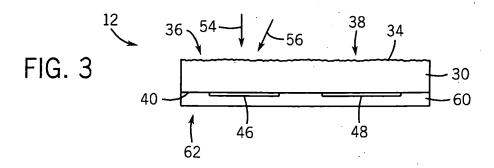
Title: SYSTEM AND PROCESS FOR FORMING A PRODUCT HAVING A THREE-DIMENSIONAL GRAPHIC Inventor(s): Don W. Klein Atty. Dkt. No. 043822-0121

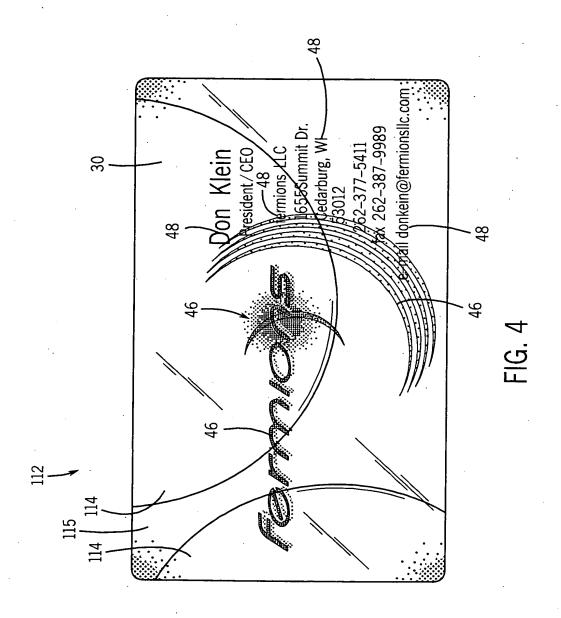
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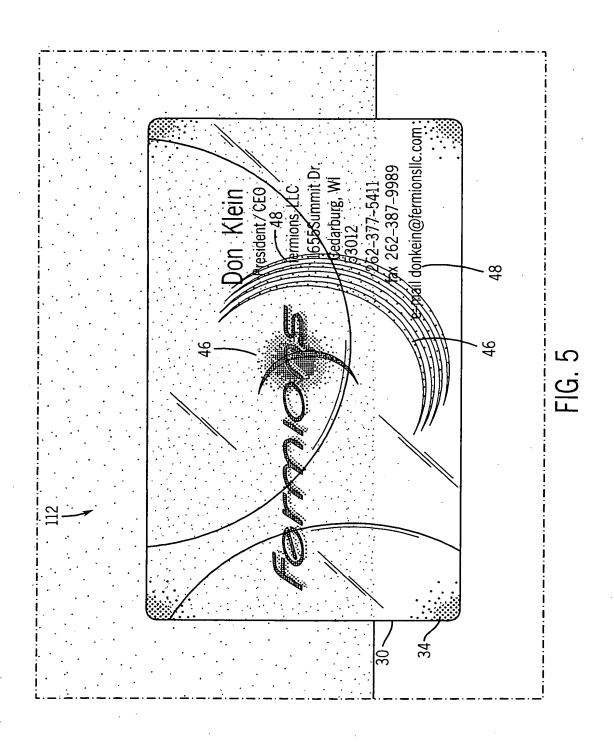




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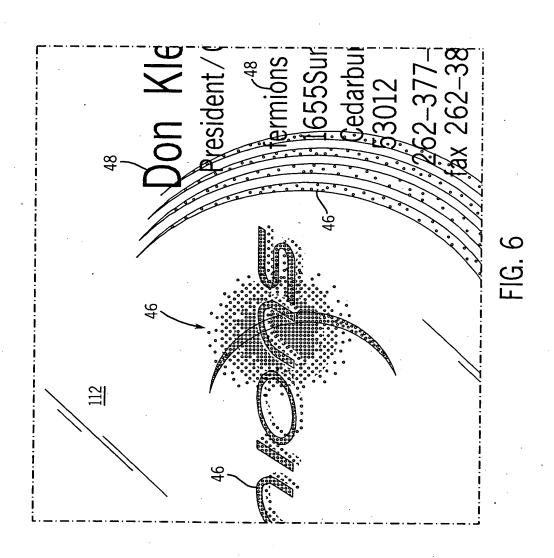


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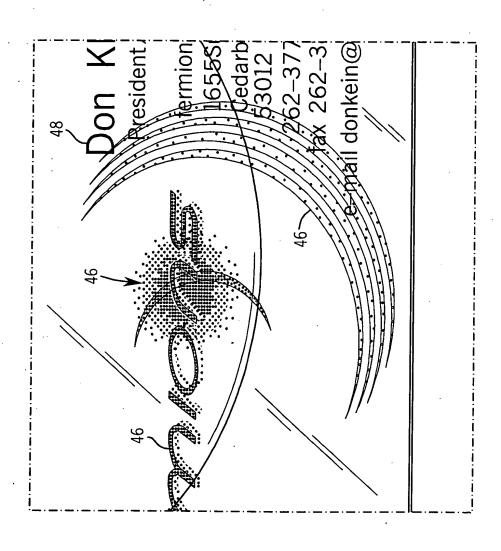


FIG. 7